



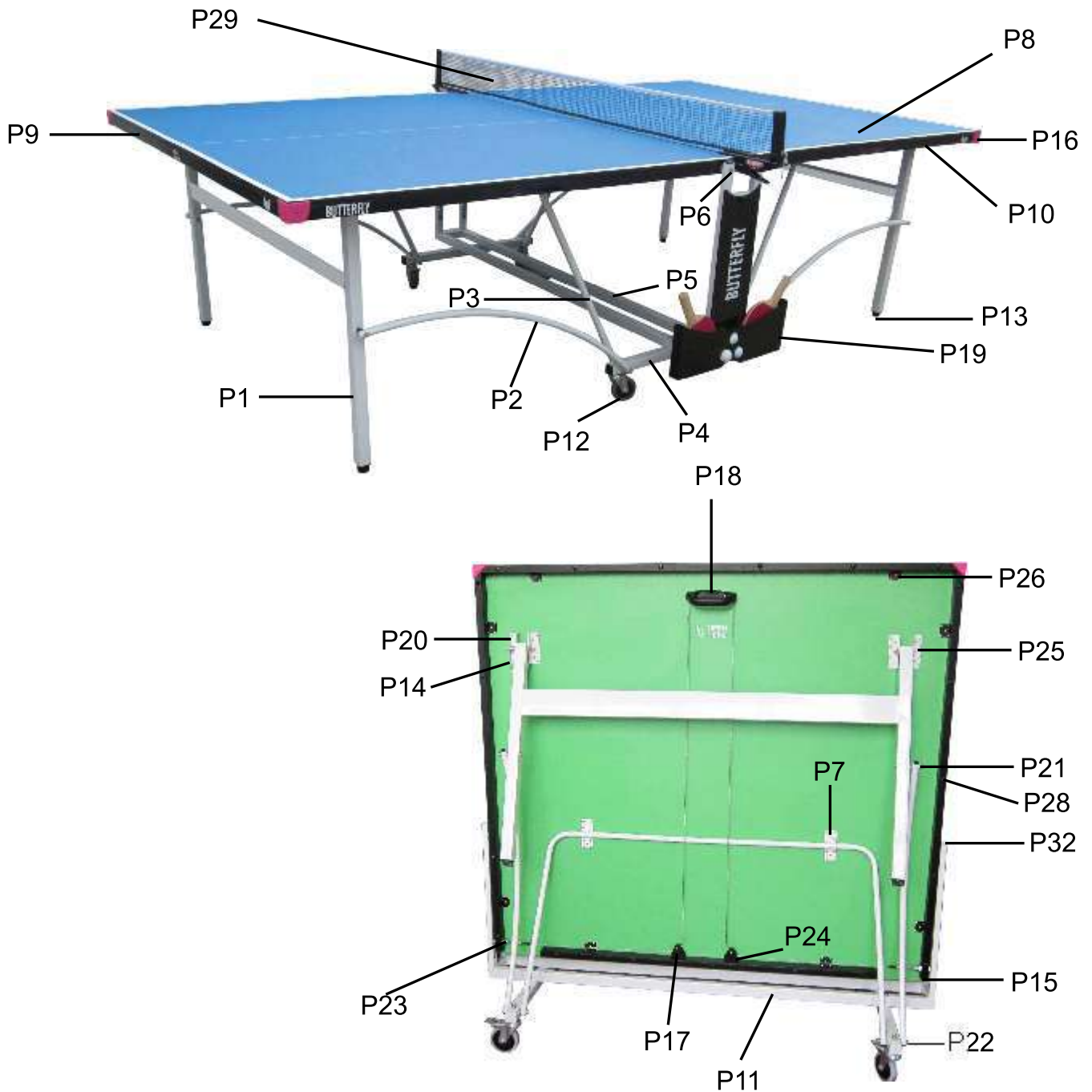
**Table-Tennis-Tables.co.uk**

# **BUTTERFLY**

## **Spirit 19 Indoor Table Tennis Table Assembly Instruction**



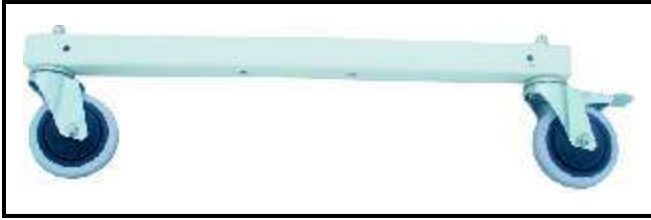
# BUTTERFLY



P1 OUTER LEG- 38X38X1260X710MM - 2 NOS.  
 P2 LONG SUPPORT BRACE - 19X880MM ROUND - 4 NOS.  
 P3 FIXED SMALL SUPPORT BRACE - 19X1070X710MM - 2 NOS.  
 P4 WHEEL ASSEMBLY - 64X40X40MM - 2 NOS.  
 P5 TABLE FRAME CROSS BAR - 38X38X1559X150MM - 1 NOS.  
 P6 SAFETY CATCH ASSEMBLY - 4 NOS.  
 P7 BRACKETS FOR SMALL SUPPORT BRACE - 40X110MM - 4 NOS.  
 P8 TABLE TOP LAMINATED - 1525X1367X18MM - 2 NOS.  
 P9 END FRAME PIPE - 25X38X1477MM - 2 NOS.  
 P10 SIDE FRAME PIPE - 25X38X1330MM - 4 NOS.  
 P11 INNER FRAME PIPE 25X38X1120MM - 2 NOS.  
 P12 WHEELS 100MM 2 WITH LOCK/2WITHOUT LOCK  
 P13 LEVELLERS - 38X38MMSQ - 4 NOS.  
 P14 SPRING -2 NOS.  
 P15 FRAME CAP - 25X38MM - 8 NOS.  
 P16 OUTER CORNER 53MM - 4 NOS.  
 P17 CORD PULLEY - 4 NOS.  
 P18 PLASTIC HANDLE - 2 NOS.  
 P19 RACKET AND BALL HOLDER - 2 NOS.

P20 BOLT FOR OUTER LEG BRACKET WITH NUT AND WASHER - 100X8MM - 2 NOS. & 50X8MM - 2 NOS.  
 P21 BOLTS TO ATTACH LONG SUPPORT BRACE WITH OUTER LEG WITH NUT AND WASHER - 75X8MM - 4 NOS.  
 P22 BOLTS TO ATTACH BIG AND SMALL SUPPORT BRACE WITH P4, NUT AND WASHER - 100X8MM - 4 NOS.  
 P23 BOLT TO ATTACH WHEEL ASSEMBLY P4 WITH CROSS PIPE P5 - 90X8MM - 4 NOS.  
 P24 BOLTS FOR CORD PULLEY WITH NUT AND WASHER 31X6MM - 8 NOS.  
 P25 BRACKET FOR OUTER LEG - 100X70MM - 8 NOS.  
 P26 BRACKETS FOR FRAME PIPE - 38/38MM -16NOS.  
 P27 SCREW - 6X95MM / 6X13MM - 206NOS.  
 P28 FRAME PIPE PLUG - 42 NOS.  
 P29 POST AND NET - 01 SET.  
 P30 SPANNER - 2/2.5" - 2 NOS  
 P31 TIGHTENING SCREW - 4 NOS.

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P4 - Size - 640X40X40MM - Qty. - 2 NOS.



P22 - 100X8MM  
Qty. - 4 NOS.



P23 - 90X8MM  
Qty. - 4 NOS.



P2 - Size - 19X880MM ROUND - Qty. - 4 NOS.



P31 - 19X6MM  
Qty. - 4 NOS.



P19 - Qty. - 2 NOS.



P30 - 2/2.5" - 2 NOS.



P22 - 8MM - Qty. - 8 NOS.



P22 - 9MM  
Qty. - 8 NOS.

## ADULT ASSEMBLY REQUIRED

### STEP 1



Attach wheel assembly P4 with cross pipe P5 using nut and bolt P23 - 90x8mm at both ends and tighten it with the help of two spanners.

### STEP 2



Attach long brace support P2 with outer leg P1 using nut 8mm and tighten it with the help of two spanners.

### STEP 3



Attach long brace support P2 & small brace support P3 with wheel assembly P4 using nut and both P22 - 100x8mm and tighten it with the help of two spanners.

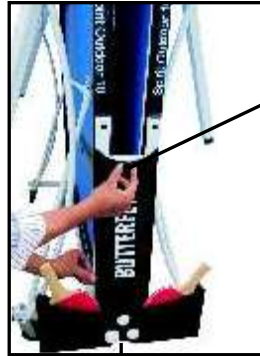
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## STEP 4



Bring down the table on the floor and repeat step 2 & 3 for the second half.

## STEP 5



Attach Racket and ball holder P19 with table frame cross bar P5 with help of tightening screw P31.

## STEP 6



To open table push plastic handle P18 upwards to release safety catch locks.

## STEP 7



Attach posts to the left and right side of the table



Place net onto posts. Feed string through grooves. Adjust tension of the net with the chains.

## STEP 8



Pull upwards plastic handle P18 to lift the table and make sure side lock pins are locked properly for storage.

## YOUR TABLE IS NOW READY FOR PLAY

### Safety Instructions:

When lowering each half of the table top, make sure that the outer legs P 1 are pulled gently outwards from the underside of the table, so far as they can go. Failure to do this may result in injury or damage to the table.

This table is suitable for indoor use. It can be used outdoors provided that it is not exposed to direct sunlight, rain or frost. It should always be stored indoors.

Make sure that the wheel brakes are off when moving the table and are on when the table is stored or in the play position.