

# Revolution Drawer and Pocket Series

## Assembly Instructions

### Safety

1. Do not stand or sit on the table.
2. The table is heavy. Assembly requires two adults. Follow all assembly instructions carefully.
3. Make sure to position the table in an area where there is sufficient space to play so players will not be harmed by surrounding objects while playing.
4. Remember to pull down the supporting legs before unlocking the table halves and moving them.

### Maintenance

1. The table is designed for indoor use only and should be kept in a ventilated space away from: direct sunlight, extensive humidity, high temperatures, corrosive environments, and rain.
2. Clean the table with a soft, dry cloth.
3. Cover the table before using it for other purposes.
4. Children's use should be properly supervised.

### Adjust

1. Align the table halves by rotating the adjusting nut (figure 3-1). Make sure that the two table halves are the same height, and that the edges are closely aligned.
2. Rotate the four foot screws so that the table is 760 mm (2 feet, 6 inches) high (figure 3-2). Lock nuts when done.

**The other screws of the table are too difficult to adjust. Please do not adjust them.**

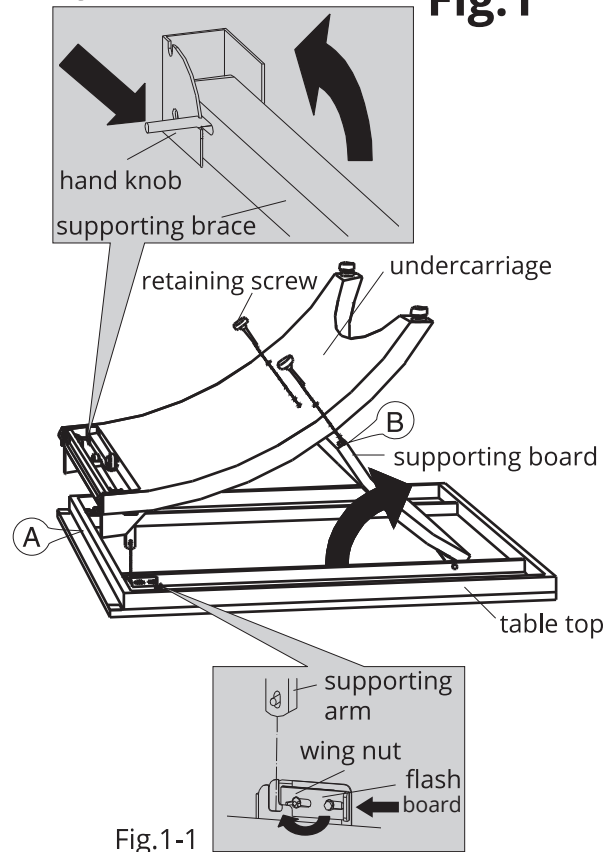
# Assembly

Please read carefully.  
Assembly requires two adults.

1. Remove tabletop #1, and lay it on its face (fig 1).
2. Find undercarriage #1 (see spot A in fig 1). Place the supporting arm into the slot on the table top's frame (fig 1-1)
3. Cover the supporting arm with the flash board, then screw the wing nut over the supporting arm. Tighten firmly (fig 1-1).

Fig.1-2

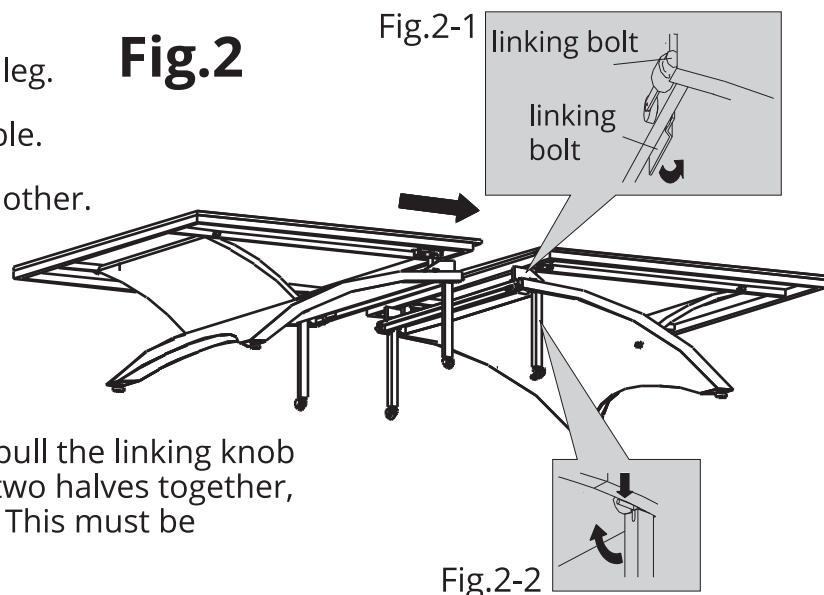
Fig.1



4. Raise the supporting board so that the two holes on its end align with the matching holes on the undercarriage. Attach with the two retaining screws.
5. Align the hand knob on the supporting brace to the supporting leg with the arrows as shown in fig 1-2.
6. Push the hand knob to lock the supporting leg in place.
7. Repeat steps 5 and 6 with other supporting leg.
8. Repeat steps 1-6 on the other half of the table.
9. Place both table halves upright, facing each other.

Fig.2

Fig.2-1



10. To link the two table halves together, first pull the linking knob (fig 2-1) to react the linking bolt. Press the two halves together, then push in the linking knob to join them. This must be repeated on both sides of the table.
11. After confirming that the two halves are locked together, retract the supporting legs. To do this, pull on the supporting leg knob and retract the supporting leg until it is in the under carriage (fig 2-2).

## Prepare

1. Lay the boxes on a smooth, clean surface.
2. Open the lid and check to make sure you have all the parts:

a. Box #1: Table top x 2pieces, supporting board x 2pieces,  
Retaining screw x 4pieces, Net-post set x 1set

Table top x2



Retaining screw x4



Supporting board x2



Net-post set x1

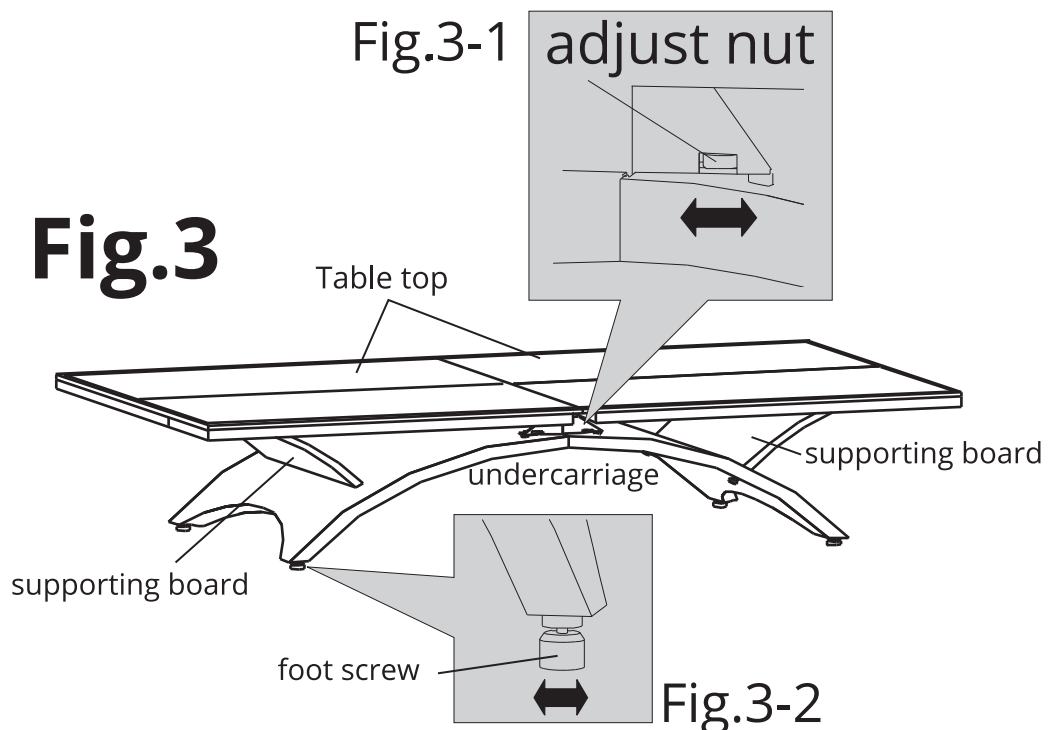


b. Box #2: Undercarriage x 2sets

Undercarriage x 2



### Fig.3



## Dimensions

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Length: 8.9 Ft. (1/2 table = 4.45Ft.)  
Width: 5 Ft.  
Height: 2.5 Ft.  
Table Top: 1"

## Performance

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Elasticity: 8.6 – 9.8"  
Glossiness: <4  
Friction between table and ball: <0.3

## Package

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No.1

Size: 1650 x 1460 x 240 mm  
Weight: 120kg  
Include: Tabletop x 2, Supporting board x 2,  
Retaining screw x 4, Net-post set x 1

No.2

Size: 1340 x 1420 x 370 mm  
Weight: 65kg  
Include: Undercarriage x 2